

# Orono Spectral Solutions – Formaldehyde in Urea

Technologies that make environmental chemical sampling and analysis safer, faster and more accurate.



November 1, 2019

## Quickly, Safely and Accurately Measure Formaldehyde Level in Urea Pellets

- OSS ClearSampler™ Patented Technology provides the precise method to deliver accurate results without additional staff
- Method gives manufacturing personnel the analytical data needed to make timely corrections in production process control
- Method allows testing for every delivery from a manufacturing site or terminal via truck, railcar or other transportation method
- Method provides the ability to generate a Certificate of Analysis containing the precise formaldehyde content in every shipment of Urea Pellets (Prill)

## Equipment Required for Performing Formaldehyde in Urea Test Method



Lab Balance



Weighing Pans & Spatula



Lab Grade Methanol



4 oz Wheaton Volumetric Jar with PTFE Lid Liner



Stirring Hot Plate



1 ml Pipette & Disposable Tips



OSS ClearSampler Discs and ClearSampler Holder



FTIR unit with ATR Attachment and OSS Macro Software

## Method – Urea Pellet Preparation

- Tare a clean aluminum weighing dish
- Weigh out 10 grams of Urea Pellets and add to Volumetric Bottle (e.g. Wheaton Volumetric Bottle)
- Fill to 80 ml mark, lab grade methanol (VWR BDH2029-1GLP)
- Mix the solution until homogenous (pellets completely dissolved) using hand shaking or stir plate



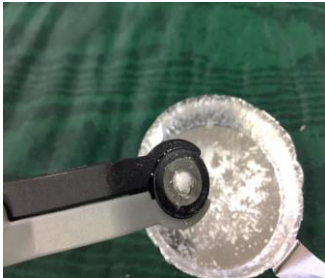
## Method – Prepare Urea Solution for Capture by ClearSampler Disc

- Set the hotplate to 100 C and place weighing pan on plate
- Pipette 1 ml of the homogeneous sample into pan
- In less than 1 minute the methanol will evaporate
- Use the ClearSampler disc to crush and secure a sample



## Method – Formaldehyde Concentration Measurement, Repeat & Results

- Ensure the ClearSampler #1 disc nub is completely covered
- Place the ClearSampler #1 disc on the clean ATR attachment and process using the OSS Macro
- Repeat 2 steps above for discs #2 and #3
- The average of the three tests will determine the amount of formaldehyde in the urea sample
- Ensure that the FTIR – ATR sensor is clean prior to each test



## System Capability Highlights for Measuring Formaldehyde in Urea Pellets

- In order to account for potential different total amounts of urea pellet sampled and presented to the FTIR – ATR sensor, OSS has normalized the spectral absorbance relative to the sample amount.
- Calibrated formaldehyde signatures, urea pellet signatures and normalized adjustments are automated in the macro
- Triplicate analyses allows statistical processing of results to provide accurate measurement
- FTIR backgrounds and sample spectra are automatically saved for record keeping and post processing opportunities

## OSS Offers Technical Support and Resources for this Method

- Method review at [www.ossmaine.com](http://www.ossmaine.com)
- Contact OSS for technical support at 866-269-8007
- Assistance is available for the development of specific macros and calibrations for your location
- On-site support is available for implementation, installation and validation of all testing equipment and training of personnel





# Contact Us

---

**Address:**

25 Freedom Parkway Suite 2  
Hermon, Maine 04401

**Phone:**

1-866-269-8007

Fax: 1-866-660-4759

**Email:**

info@ossmaine.com

[www.ossmaine.com](http://www.ossmaine.com)



ORONO SPECTRAL SOLUTIONS, INC.  
A FULL-SPECTRUM INNOVATOR